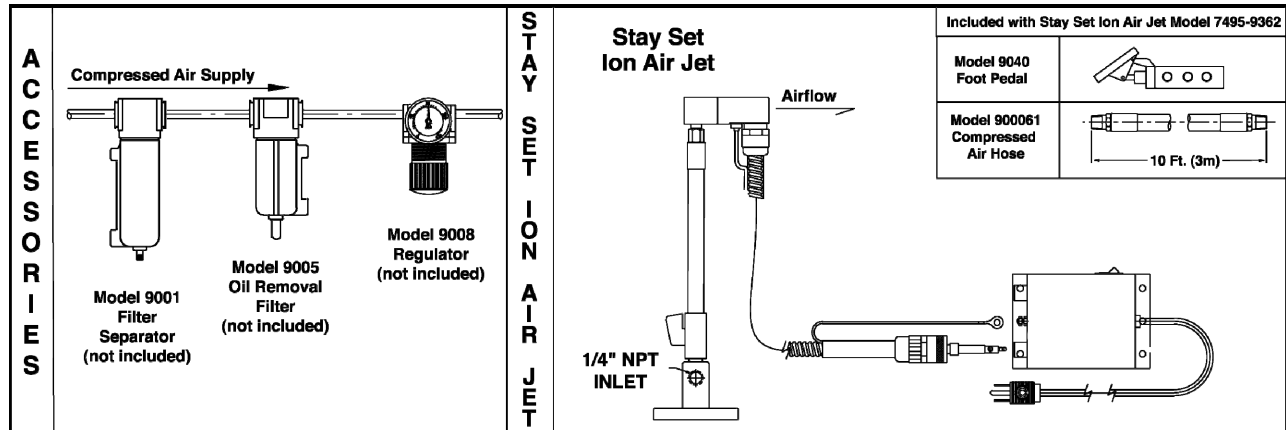


STAY SET ION AIR JET™ INSTALLATION & MAINTENANCE



COMPRESSED AIR LINE SIZES

Compressed air lines should be sized to hold pressure drops to a minimum. When installing supply lines, use 1/4" pipe up to 25' (7.6m) long, 3/8" pipe up to 50' (15.2m) long. For compressed air hose (not included), use 1/4" I.D. up to 10' (3m), 3/8" I.D. up to 25' (7.6m). Do not use restrictive fittings such as quick connects. They can "starve" the Stay Set Ion Air Jet by causing excessive line pressure drop.

COMPRESSED AIR SUPPLY

With proper filtration and separation of dirt, moisture and oil from the compressed air supply, the Ion Air Jet will operate for years without clogging.

Use a 10 micron or smaller filter separator on the compressed air supply (Model 9001 Automatic Drain Filter Separator). To prevent problems associated with oil, use an oil removal filter (Model 9005 Oil Removal Filter). The oil removal filter should be used downstream from the automatic drain filter separator. Filters should be used close to each Stay Set Ion Air Jet, within 10 to 15' (3 to 4.6m) is best.

The Stay Set Ion Air Jet meets OSHA maximum dead-ended pressure requirements. It is designed to use normal shop air supplies of 5 to 100 PSIG (.3 to 6.9 BAR). For infinite control of flow and force, pressure may be regulated (Model 9008 Pressure Regulator).

If the Model 9040 Foot Pedal Valve is included with your system, connect the compressed air to inlet #3 of the valve. A hose should be connected from the outlet port #2 to the inlet of the magnetic base.

USING THE STAY SET ION AIR JET

Connect the green ground wire to the power supply. Screw the bayonet connector of the high voltage power cable into the power supply.

The Stay Set Ion Air Jet should be used at a point after the material has received its static charge. If the treated material is subjected to additional friction, it may build up another static charge and require additional ionization.

The Stay Set Ion Air Jet should be aimed so that the column of air flows across the material to be treated. The ionized air will eliminate the static charge rapidly and is ideal for small area coverage. When the static charge is extremely high, it may be necessary to ionize all surfaces of the part.

The magnetic base should be placed in close proximity of the charged surface. The hose can be bent to aim the ionized air stream at the localized area. Since the hose has "memory", it will not creep or bend, always keeping the aim until physically moved to the next position. Force and flow can be controlled with the valve.

The ionizing point is shockless and may be touched without injury.

The Stay Set Ion Air Jet And Power Supply Should Not Be Used In An Explosive Or Flammable Area.

ELECTRICAL SUPPLY

The Model 7901 Power Supply (two outlet) and Model 7940 Power Supply (four outlet) require a 115V, 50/60Hz source. The Model 7907 Power Supply (two outlet) and Model 7941 Power Supply (four outlet) require a 230V, 50/60Hz source. For proper operation, the Stay Set Ion Air Jet and Power Supply must be properly grounded. If the unit is not grounded, the Stay Set Ion Air Jet will produce a shock and will not function properly. The ground terminal on the Power Supply must be connected to the grounding wire of the Stay Set Ion Air Jet. On permanent installations, it is recommended that the ionizer cable be shielded in plastic conduit or otherwise insulated from grounded metal surfaces for optimum performance.

TROUBLESHOOTING & MAINTENANCE

If There Is A Reduction In Flow Or Force From The Stay Set Ion Air Jet, check the pressure by installing a gauge at the compressed air inlet of the Stay Set Ion Air Jet. Large pressure drops are possible due to undersized lines, restrictive fittings and clogged filter elements.

For replacement or repair filter and regulator parts, contact EXAIR at 1-800-903-9247 or techhelp@exair.com. Call (513) 671-3322 for outside the US and Canada.

CLEANING

The best method to determine how well the Stay Set Ion Air Jet is working is with the Model 7905 Static Meter. The static meter is easy to use and will accurately display the charge on a surface without touching it. To do this, simply measure the charge on the surface before ionizing (power supply and air off). Then, ionize the surface (power supply and air on). Measure the surface again. A "zero" volt reading indicates that the Stay Set Ion Air Jet is working properly. If a charge is still present, this may indicate the need for cleaning.

Accumulation of light dust or dirt on the surface of the ionizing point will degrade the effectiveness of the ionizer. A simple cleaning operation added to your planned maintenance schedule can eliminate this potential performance problem. The frequency of cleaning required will depend upon the environment in which the ionizer is installed. Dirty industrial environments may require daily cleaning, while clean-room applications may require only monthly cleaning. It is important to evaluate the cleaning needs of each individual ionizer installation.

A dull or dirty emitter point will eventually cease to operate. The ionizing point can be cleaned with a small brush.

Never Clean An Ionizer With The Power On!

Periodic cleaning will keep the ionizer operating at peak performance for the life of the unit.



EXAIR Stay Set Ion Air Jet is UL Component Recognized to U.S. and Canadian safety standards.



Power supplies are UL Listed to U.S. and Canadian safety standards. There are no user serviceable parts inside.



Power Supplies meet the requirements of applicable European Directive(s).



If you have any questions or problems, please contact an EXAIR Application Engineer at:

Toll Free: 1-800-903-9247 (U.S. & Canada)
 Telephone: 513 671-3322 outside of U.S. & Canada
 Toll Free Fax: 866-329-3924 (U.S. & Canada)
 FAX: 513 671-3363 outside of U.S. & Canada
 E-mail: techhelp@exair.com
 Website: www.exair.com

For more information about this product, visit "Frequently Asked Questions" at www.exair.com
FAQ at www.EXAIR.com