

EXAIR®

MANUFACTURING INTELLIGENT COMPRESSED AIR® PRODUCTS SINCE 1983



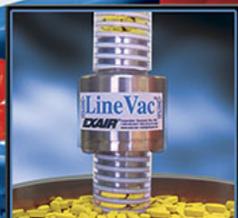
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2013 **Green** Manufacturer
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**1" Flat Super
Air Nozzle**

27
CATALOG



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Terms and Conditions 2

EXAIR Optimization 3

- Electronic Flow Control 4
- Digital Sound Level Meter 6
- Ultrasonic Leak Detector 7
- Digital Flowmeter 9

Air Knives 11

- Super Air Knife 11
- PVDF Super Air Knife 17
- Universal Air Knife Mounting System 20
- NEW** Long Super Air Knife 22
- Standard Air Knife 24
- Full-Flow Air Knife 27

Air Wipes 29

- Super Air Wipes 29
- Standard Air Wipes 33

Air Amplifiers 35

- Super Air Amplifiers 37
- Adjustable Air Amplifiers 41

Air Nozzles and Jets 43

- Air Nozzles 43
- Super Air Nozzles 46
- Air Jets 50
- High Force Air Nozzles 52
- NEW** Large Super Air Nozzles 53
- Super Air Nozzle Clusters 56
- Stay Set Hoses 56

Atomizing Nozzles 59

- Internal Mix Narrow Angle Round Atomizing Nozzles 60
- Internal Mix Wide Angle Round 61
- Internal Mix Flat Fan Atomizing Nozzles 62
- NEW** Internal Mix Deflected Flat Fan Atomizing Nozzles 63
- NEW** Internal Mix 360° Hollow Circular Atomizing Nozzles 63
- External Mix Round Atomizing Nozzles 64
- External Mix Narrow Angle Flat Fan 65
- External Mix Wide Angle Flat Fan Nozzles 66
- Siphon Fed Round Atomizing Nozzles 67
- Siphon Fed Flat Fan Atomizing Nozzles 68
- No Drip Internal Mix Narrow Angle Round 70
- No Drip Internal Mix Wide Angle Round 70
- No Drip Internal Mix Flat Fan 70
- NEW** No Drip Internal Mix Deflected Flat Fan 70
- NEW** No Drip Internal Mix 360° Hollow Circular 70
- No Drip External Mix Round 70
- No Drip External Mix Narrow Angle Flat Fan 70
- No Drip External Mix Wide Angle Flat Fan 70
- No Drip Siphon Fed Round 70
- No Drip Siphon Fed Flat Fan 70

Safety Air Guns 72

- Chip Shields 73
- Precision Safety Air Guns 74
- NEW** Soft Grip Safety Air Guns 74
- NEW** Heavy Duty Safety Air Guns 76
- Super Blast Safety Air Guns 77

Static Eliminators 79

- Super Ion Air Knife 81
- Power Supplies 83
- Standard Ion Air Knife 87
- Ionizing Bars 89
- Super Ion Air Wipes 91
- Ion Air Cannon 93
- Ion Air Gun 95
- Ion Air Jet 97
- Stay Set Ion Air Jet 97
- Ionizing Point 99
- Static Meter, AC Sensor 100

E-Vac® Vacuum Generators ... 101

- How to Build an E-Vac System 102
- In-Line 105
- Adjustable 106
- Vacuum Cups 108

Air Operated Conveyors 112

- Line Vac 112
- Threaded Line Vac 118
- Heavy Duty Line Vac 120
- Light Duty Line Vac 122

Industrial Housekeeping 124

- Reversible Drum Vac 124
- NEW** High Lift Reversible Drum Vac 126
- Chip Trapper 128
- Chip Vac 130
- Heavy Duty Dry Vac 132
- NEW** Heavy Duty HEPA Vac 134
- Vac-u-Gun 136

Vortex Tubes & Spot Cooling . 138

- Vortex Tubes 138
- Adjustable Spot Cooler 146
- Mini Cooler 149

Cold Gun Aircoolant Systems . 150

Cabinet Cooler® Systems 154

- NEMA 12, 4 and 4X 156
- Electronic Temperature Control 159

Accessories 163

- Filters 163
- Regulators 164
- Silencing Mufflers 165
- Receiver Tank 166
- Valves, Swivels, Thermostats 167
- Magnetic Bases, Stay Sets, Hoses 168

Page 3 EXAIR Optimization
Minimize Compressed Air Use and Detect Wasteful Leaks



Page 11 Air Knives
Blowoff, Clean, Dry and Cool with Less Noise and Air Consumption



Page 29 Air Wipes
Blowoff, Dry, Clean and Cool Pipe, Cable, Extruded Shapes and Hose



Page 35 Air Amplifiers
Vent, Exhaust, Cool, Dry and Clean - with No Moving Parts



Page 43 Air Nozzles and Jets
Reduce Noise Levels and Air Costs on Blowoff Operations



Page 59 Atomizing Nozzles
All Stainless Steel Construction for Durability and Corrosion Resistance!



Page 72 Safety Air Guns
Safety Air Guns Use Engineered Air Nozzles for High Performance



Page 79 Static Eliminators
Eliminate Static Electricity, Dust and Shock Hazard



Page 101 E-Vac® Vacuum Generators
Vacuums for Lifting, Clamping, Mounting and Placement



Page 112 Air Operated Conveyors
Convey Parts, Materials and Waste - with No Moving Parts



Page 124 Industrial Housekeeping
Reliable Vacuums for Chip Removal, Liquid Transfer and Cleaning



Page 138 Vortex Tubes and Spot Cooling
Cold Air for Industrial Spot Cooling Problems



Page 150 Cold Gun Aircoolant Systems
Cool Machining Operations with Clean, Cold Air



Page 154 Cabinet Cooler® Systems
Cool and Purge NEMA 12, 4 and 4X Electrical Control Panels



Page 163 Accessories
Mufflers, Filters, Regulators, Valves, Swivel Fittings and More



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OSHA and CE Compliance: EXAIR compressed air products comply with OSHA's Safety Requirements, the EU General Product Safety Directive (2001/95/EC) and meet the noise limitation requirements of the EU Machinery Directive (2006/42/EC). EXAIR's Electronic Flow Control and Electronic Temperature Control meet the low voltage standards of the EU Low Voltage Directive (2006/95/EC). Some EXAIR products display the CE mark where there are applicable directives. All sound level measurements are taken at 3 feet away.

RoHS: Electrical portions of EXAIR's static eliminators, EFC, ETC, solenoid valves, and thermostats comply with the RoHS (Restriction of Hazardous Substances) Directive 2002/95/EC, including the amendment outlined in the European Commission decision L 214/65.

Reach: Per Regulation (EC) No 1907/2006 Title I, Article 3, paragraph 3, the European Union has recently enacted legislation to register chemicals and substances imported into the EU to ensure a high level of protection of human health and the environment.

Per Title II, Article 7, paragraph 1, articles (products) must be registered when a substance is intended to be released under normal or reasonably foreseeable conditions of use and it is present in those articles in quantities totaling over 1 metric ton per producer or importer per year. Registration of EXAIR products is not required since they do not contain substances that are intentionally released.

Conflict Mineral Free: Look for this symbol to designate conflict mineral free products throughout our catalog. EXAIR supports Section 1502 of the



Dodd-Frank Wall Street Reform and Consumer Protection Act and we are committed to compliance with the conflict minerals rule in order to curb the illicit trade of tin, tantalum, tungsten and gold in the DRC region. EXAIR is using the EICG-GeSI template to document our supply chain and commitment to conflict free products.

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Intelligent Compressed Air® products are identified throughout this catalog that can help your plant save tens of thousands of dollars over the course of a single year. *The Best Practices for Compressed Air Systems* manual published by the Compressed Air Challenge® recommends products like the Super Air Knife™, Super Air Amplifier™, and the family of Super Air Nozzles™ for energy conservation. Many of the products shown offer unique ways to solve common industrial problems using compressed air. Compressed Air Challenge is a registered trademark of Compressed Air Challenge, Inc.



EXAIR has partnered with Energy Star, a voluntary program of the U.S. Department of Energy and the Environmental Protection Agency. Energy Star offers energy efficient solutions to help save money while protecting the environment for future generations. EXAIR has implemented improved energy management practices and technologies throughout our facility, including energy efficient lighting, HVAC systems, and electronic thermostats. EXAIR's participation in this program underscores our commitment to conserving energy.

EXAIR products are subject to ongoing development. Specifications are subject to change without notice.

Some products in this catalog are covered by U.S. Patent #5402938, #8153001 and #8268179 and others may be U.S. Patent Pending.

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Vortex Tubes

**Cold air to -50°F (-46°C)
from your compressed
air supply — with no
moving parts!**



What Is A Vortex Tube?

A low cost, reliable, maintenance free solution to a variety of industrial spot cooling problems. Using an ordinary supply of compressed air as a power source, vortex tubes create two streams of air, one hot and one cold, **with no moving parts**. Vortex tubes can produce:

- Temperatures from -50° to +260°F (-46° to +127°C)
- Flow rates from 1 to 150 SCFM (28 to 4,248 SLPM)
- Refrigeration up to 10,200 Btu/hr. (2,571 Kcal/hr.)

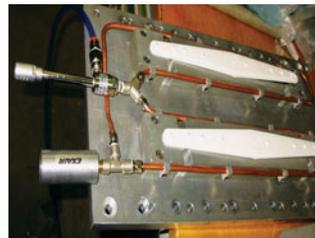
Temperatures, flows and refrigeration are adjustable over a wide range using the control valve on the hot end exhaust.

Why EXAIR Vortex Tubes?

EXAIR Vortex Tubes are constructed of **stainless steel**. The wear resistance of stainless steel, as well as its resistance to corrosion and oxidation, assures that EXAIR Vortex Tubes will provide years of reliable, maintenance-free operation.



A 1/4 ton of refrigeration in the palm of your hand!



A Model 3225 Vortex Tube keeps plastic dishwasher arms cool during ultrasonic welding.



Special high temperature vortex tubes keep a boroscope lens cool while inserted into a 1200°F boiler porthole.



A pair of medium Vortex Tubes cool a solenoid coil after a welding operation.

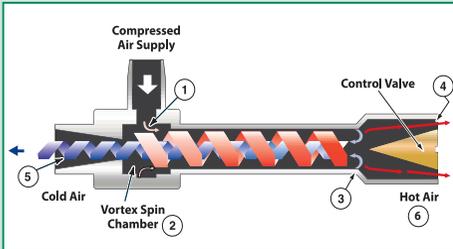
Applications

- Cooling electronic controls
- Cooling machining operations
- Cooling CCTV cameras
- Setting hot melts
- Cooling soldered parts
- Cooling gas samples
- Electronic component cooling
- Cooling heat seals
- Cooling environmental chambers

Advantages

- No moving parts
- No electricity or chemicals
- Small, lightweight
- Low cost
- Maintenance free
- Instant cold air
- Durable - stainless steel
- Adjustable temperature
- Interchangeable generators

How A Vortex Tube Works



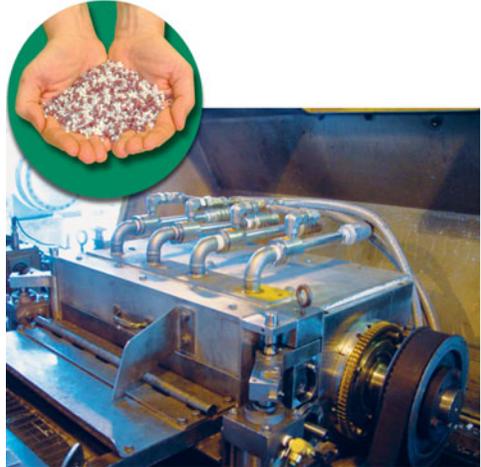
Compressed air, normally 80-100 PSIG (5.5-6.9 BAR), is ejected tangentially (1) through a generator into the vortex spin chamber (2). At up to 1,000,000 RPM, this air stream revolves toward the hot end (3) where some escapes through the control valve (4). The remaining air, still spinning, is forced back through the center of this outer vortex. The inner stream gives off kinetic energy in the form of heat to the outer stream and exits the vortex tube as cold air (5). The outer stream exits the opposite end as hot air (6). There is a detailed discussion of vortex tube history and theory later on page 144 in this section.

Controlling Temperature And Flow In A Vortex Tube

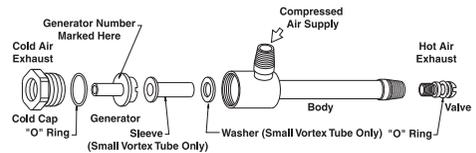
Cold airflow and temperature are easily controlled by adjusting the slotted valve in the hot air outlet. **Opening the valve reduces the cold airflow and the cold air temperature. Closing the valve increases the cold airflow and the cold air temperature.** The percentage of air directed to the cold outlet of the vortex tube is called the “cold fraction”. In most applications, a cold fraction of 80% produces a combination of cold flow rate and temperature drop that maximizes refrigeration, or Btu/hr. (Kcal/hr.), output of a vortex tube. While low cold fractions (less than 50%) produce lowest temperatures, cold airflow volume is sacrificed to achieve them.

Most industrial applications, i.e., process cooling, part cooling, chamber cooling, require maximum refrigeration and utilize the 3200 series Vortex Tube. Certain “cryogenic” applications, i.e., cooling lab samples, circuit testing, are best served by the 3400 series Vortex Tube.

Setting a vortex tube is easy. Simply insert a thermometer in the cold air exhaust and set the temperature by adjusting the valve at the hot end. **Maximum refrigeration (80% cold fraction) is achieved when cold air temperature is 50°F (28°C) below compressed air temperature.**



(4) Model 3250 Vortex Tubes cool the cutting knives in this pelletizer to prevent irregular shapes.



Model 3930 EXAIR Cooling Kit

If you are unsure of your flow and temperature requirements, EXAIR recommends the purchase of an **EXAIR Cooling Kit**. It contains a vortex tube, cold air muffler, air line filter and all generators required to experiment with the full range of airflows and temperatures.

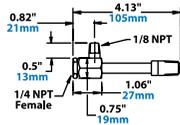
Vortex Tubes

Selecting The Right Vortex Tube

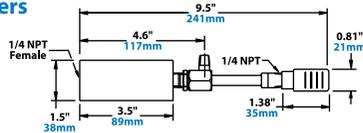
EXAIR Vortex Tubes are available in three sizes. Each size can produce a number of flow rates, as determined by a small internal part called a **generator**. If Btu/hr. (Kcal/hr.) requirements, or flow and temperature requirements are known, simply select the appropriate vortex tube according to the specification information shown below or the performance charts shown on the following page. Keep in mind that the **vortex generators are interchangeable**. If, for example, a Model 3215 Vortex Tube does not provide sufficient cooling, you need only change generators within the vortex tube to upgrade the flow rate from 15 to 25, 30 or 40 SCFM (425 to 708, 850 or 1,133 SLPM). Generator part numbers are shown in the "Accessories" listing on page 145.

Vortex Tube Dimensions

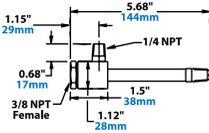
Small



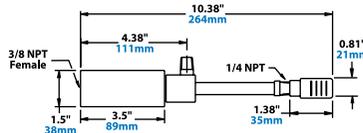
With Mufflers



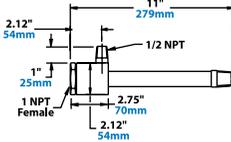
Medium



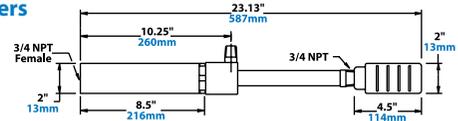
With Mufflers



Large



With Mufflers



Vortex Tube Specifications

3200 series Vortex Tubes optimize temperature drop and airflow to **produce maximum cooling power or Btu/hr. (Kcal/hr.)**. Specify 3200 series Vortex Tubes for most general cooling applications.

3400 series Vortex Tubes provide **lowest cold air temperatures, but at low cold airflow (when less than a 50% cold fraction is used)**. Specify 3400 series Vortex Tubes only where temperatures below 0°F (-18°C) are desired.

3200 Series Vortex Tube Specifications

Model	SCFM*	SLPM*	Btu/hr.**	Kcal/hr.**	SIZE	dBA***
3202	2	57	135	34	Small	68
3204	4	113	275	69	Small	70
3208	8	227	550	139	Small	76
3210	10	283	650	164	Medium	80
3215	15	425	1,000	252	Medium	81
3225	25	708	1,700	428	Medium	82
3230	30	850	2,000	504	Medium	84
3240	40	1,133	2,800	706	Medium	88
3250	50	1,416	3,400	857	Large	94
3275	75	2,124	5,100	1,285	Large	96
3298	100	2,832	6,800	1,714	Large	96
3299	150	4,248	10,200	2,570	Large	97

*SCFM (SLPM) at 100 PSIG (6.9 BAR) Inlet Pressure

**Btu/hr. (Kcal/hr.) Cooling Capacity at 100 PSIG (6.9 BAR)

***Noise levels taken with hot and cold mufflers installed.

3400 Series Vortex Tube Specifications

Model	SCFM*	SLPM*	Btu/hr.**	Kcal/hr.**	SIZE	dBA***
3402	2	57	-----	-----	Small	67
3404	4	113	-----	-----	Small	69
3408	8	227	-----	-----	Small	75
3410	10	283	-----	-----	Medium	78
3415	15	425	-----	-----	Medium	80
3425	25	708	-----	-----	Medium	82
3430	30	850	-----	-----	Medium	84
3440	40	1,133	-----	-----	Medium	87
3450	50	1,416	-----	-----	Large	93
3475	75	2,124	-----	-----	Large	96
3498	100	2,832	-----	-----	Large	96
3499	150	4,248	-----	-----	Large	96

*SCFM (SLPM) at 100 PSIG (6.9 BAR) Inlet Pressure

**Not Applicable. 3400 series Vortex Tubes are not normally used in air conditioning applications.

***Noise levels taken with hot and cold mufflers installed.

Vortex Tube Performance

The **Vortex Tube Performance Charts** below give approximate temperature drops (and rises) from inlet air temperature produced by a vortex tube set at each cold fraction. Assuming no fluctuation of inlet temperature or pressure, a vortex tube will reliably maintain temperature within $\pm 1^\circ\text{F}$.

Pressure Supply	Cold Fraction %						
PSIG	20	30	40	50	60	70	80
20	62	60	56	51	44	36	28
	15	25	36	50	64	83	107
40	88	85	80	73	63	52	38
	21	35	52	71	92	117	147
60	104	100	93	84	73	60	46
	24	40	59	80	104	132	166
80	115	110	102	92	80	66	50
	25	43	63	86	113	143	180
100	123	118	110	100	86	71	54
	26	45	67	90	119	151	191
120	129	124	116	104	91	74	55
	26	46	69	94	123	156	195

Numbers in shaded area give temperature drop of cold air, $^\circ\text{F}$.
Numbers in white area give temperature rise of hot air, $^\circ\text{F}$.

Pressure Supply	Cold Fraction % (METRIC)						
BAR	20	30	40	50	60	70	80
1.4	34.4	33.3	31.1	28.3	24.4	20.0	15.6
	8.3	13.9	20.0	28.3	35.6	46.1	59.4
2	40.9	39.6	37.1	33.8	29.2	24.0	18.1
	9.8	16.4	24.0	33.3	42.6	54.6	69.5
3	50.4	48.7	45.7	41.6	36.0	29.7	21.9
	12.0	19.9	29.6	40.3	52.3	66.5	83.5
4	56.9	54.7	50.9	46.1	40.0	32.9	25.1
	13.2	21.9	32.4	43.9	57.1	72.5	91.2
5	61.6	59.0	54.8	49.4	43.0	35.4	26.9
	13.7	23.3	34.2	46.5	60.9	77.2	97.1
6	65.4	62.7	58.2	52.7	45.6	37.6	28.6
	14.1	24.3	35.8	48.6	63.9	81.0	102.1
7	68.6	65.8	61.4	55.7	48.0	39.6	30.0
	14.4	25.1	37.3	50.2	66.3	84.2	106.3
8	71.1	68.2	63.8	57.3	50.0	40.8	30.4
	14.4	25.4	38.1	51.8	67.9	86.1	107.9

Numbers in shaded area give temperature drop of cold air, $^\circ\text{C}$.
Numbers in white area give temperature rise of hot air, $^\circ\text{C}$.

Back Pressure: The performance of a vortex tube deteriorates with back pressure on the cold air exhaust. Low back pressure, up to 2 PSIG (.1 BAR), will not change performance. 5 PSIG (.3 BAR) will change performance by approximately 5°F (2.8°C).

Filtration: The use of clean air is essential, and filtration of 25 microns or less is recommended. EXAIR filters contain a 5 micron element and are properly sized for flow.

Inlet Air Temperature: A vortex tube provides a temperature drop from supply air temperature (see Performance Charts above). Elevated inlet temperatures will produce a corresponding rise in cold air temperatures.

Noise Muffling: EXAIR offers mufflers for both the hot and cold air discharge. Normally, muffling is not required if the cold air is ducted.

Regulation: For best performance, use line pressures of 80 to 110 PSIG (5.5 to 7.6 BAR). Maximum pressure rating is 250 PSIG (17.2 BAR), minimum 20 PSIG (1.4 BAR).

EXAIR Products Using Vortex Tubes

Over the years, the basic vortex tube has been used in virtually hundreds of industrial cooling applications. A few have become so popular as to warrant the development

of an “applied product” designed to suit the specific application. These products include the Adjustable Spot Cooler, Mini Cooler, Cold Gun and Cabinet Coolers that can be found in this catalog.



High Temperatures

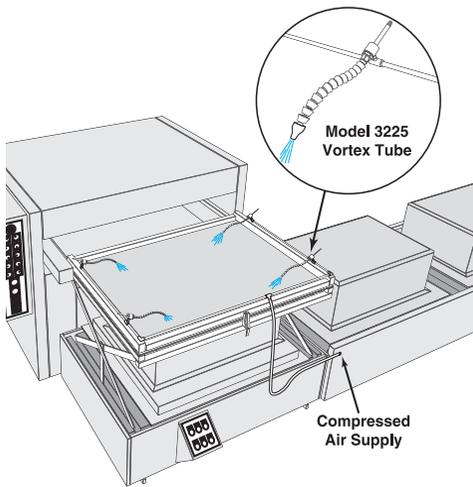
High temperature vortex tubes for ambient temperatures above 200°F (93°C) are available. Contact an Application Engineer at 1-800-903-9247 for more details.

Preset Vortex Tubes

EXAIR can provide vortex tubes preset to any combination of flow and temperature desired. To prevent tampering with the desired setting, a drilled orifice that replaces the adjustable hot valve is available. For more information, please contact an Application Engineer.

Vortex Tubes

Cooling Vacuum Formed Parts



The Problem: A manufacturer of major appliances vacuum forms the plastic interior shell of refrigerators. The deep draw of the plastic and complex geometry left the four corners unacceptably thin. The corners

would tear during assembly or bulge when insulation was inserted between the shell and exterior housing, resulting in a high rejection rate.

The Solution: (4) Model 3225 Vortex Tubes were positioned to cool the critical corner areas just prior to forming the plastic sheet. By cooling these areas, less stretching of the plastic occurred which resulted in thicker corners.

Comment: Rejected parts become very costly, especially when expensive materials and slow process times are involved. The cold air from the vortex tube is just the solution for big problems like this one. It can supply “instant” cold air down to -50°F (-46°C) from an ordinary compressed air supply. Along with cooling other vacuum formed parts such as spas, bathtubs, tote pans and waste cans, it is ideal for cooling hot melts, ultrasonic welders, environmental chambers, etc.

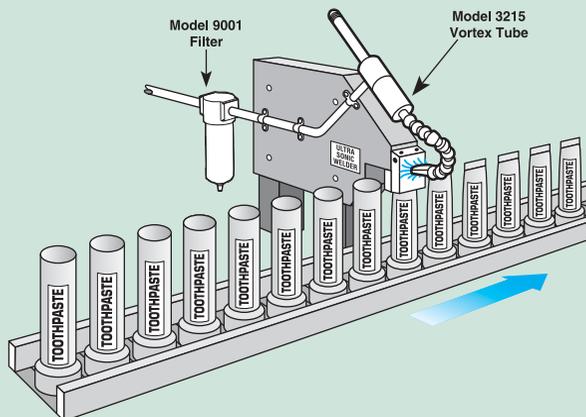
This is an ideal application for EXAIR's EFC, an electronic flow control for compressed air, shown on page 4. It reduces air consumption by turning on the compressed air for a preset length of time, when sensing the plastic sheet is in position.

Cooling An Ultrasonic Weld

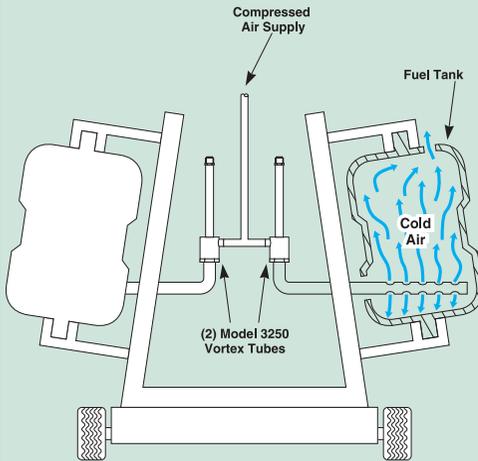
The Problem: A manufacturer of toothpaste seals the ends of plastic tubes with an ultrasonic welder prior to filling. As heat built up at the sealing jaw of the welder, release of the tubes was delayed. Tubes that were too hot would not seal resulting in a high rate of rejection.

The Solution: A Model 3215 Vortex Tube was used to direct cold air at the jaw of the welder. The cooling was transferred through the metal jaw to the tube seam while in the clamped position. Process time was reduced and rejected tubes were eliminated.

Comment: It amazes most people that the cooling from a small vortex tube can dramatically improve quality and throughput. The vortex tube is the low cost solution for cooling parts, chambers, heat seals and various processes. They're easy to use, can be adjusted to produce cold air down to -50°F (-46°C) and have no moving parts to wear out.



Cooling Blow Molded Fuel Tanks

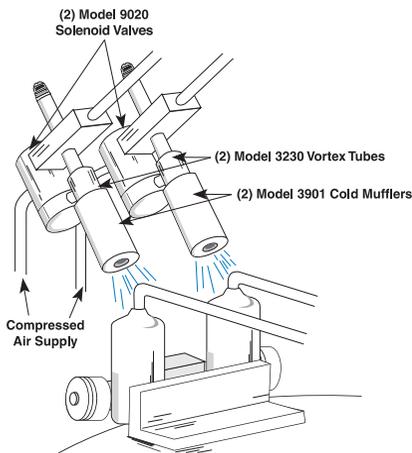


The Problem: Automobile fuel tanks are blow molded, then clamped to a fixture to prevent distortion during the cooling cycle. The cooling time of over 3 minutes required for each tank created a bottleneck in the production process.

The Solution: (2) Model 3250 Vortex Tubes were mounted to the cooling rack and connected to a compressed air line. Cold air produced by the vortex tubes was circulated inside the fuel tanks. **Cooling time was reduced from three minutes to two minutes for each tank, improving productivity by 33%.**

Comment: It's hard to imagine an application better suited to vortex cooling than this one. The vortex tubes' small size and light weight simplified mounting to the cooling rack. No moving parts assured reliability and maintenance-free operation in a hostile environment. Finally, the cold airstream was easily channeled to the fuel tank via the threaded cold air outlet. When the cooling problem includes the need for simplicity, reliability and compact design, a vortex tube is very often the best choice.

Cooling Small Parts After Brazing

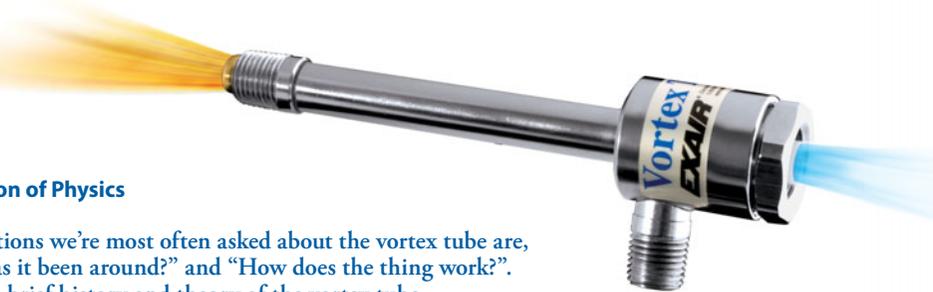


The Problem: Air conditioner parts assembled on an automatic brazing machine must be cooled to handling temperature prior to removal. The machine was capable of brazing up to four hundred pieces per hour. However, the time required for the parts to cool severely limited the production rate. Water cooling was unacceptable from the standpoint of both housekeeping and part contamination.

The Solution: (2) Model 3230 Vortex Tubes (with cold air mufflers installed) were used to blow cold air on the parts after the brazing cycle. The vortex tubes were set at an 80% cold airflow (cold fraction) to produce maximum refrigeration. **The parts were cooled from a brazing temperature of 1,450°F (788°C) to a handling temperature of 120°F (49°C) within 20 seconds, allowing the machine to operate at its maximum production rate.**

Comment: Compared to conventional refrigeration or water cooling, vortex tubes offer a number of advantages: low cost, compact design, inherent reliability and cleanliness. These attributes make vortex tubes the cost effective choice for many small part cooling operations.

Vortex Tubes



A Phenomenon of Physics

The two questions we're most often asked about the vortex tube are, "How long has it been around?" and "How does the thing work?". Following is a brief history and theory of the vortex tube.

The vortex tube was invented quite by accident in 1928. George Ranque, a French physics student, was experimenting with a vortex-type pump he had developed when he noticed warm air exhausting from one end, and cold air from the other. Ranque soon forgot about his pump and started a small firm to exploit the commercial potential for this strange device that produced hot and cold air with no moving parts. However, it soon failed and the vortex tube slipped into obscurity until 1945 when Rudolph Hilsch, a German physicist, published a widely read scientific paper on the device.

Much earlier, the great nineteenth century physicist, James Clerk Maxwell, postulated that since heat involves the movement of molecules, we might someday be able to get hot and cold air from the same device with the help of a "friendly little demon" who would sort out and separate the hot and cold molecules of air.

Thus, the vortex tube has been variously known as the "*Ranque Vortex Tube*", the "*Hilsch Tube*", the "*Ranque-Hilsch Tube*", and "*Maxwell's Demon*". By any name, it has in recent years gained acceptance as a simple, reliable and low cost answer to a wide variety of industrial spot cooling problems.

A vortex tube uses compressed air as a power source, has no moving parts, and produces hot air from one end and cold air from the other. The volume and temperature of these two airstreams are adjustable with a valve built into the hot air exhaust. Temperatures as low as -50°F (-46°C) and as high as +260°F (+127°C) are possible.

Theories abound regarding the dynamics of a vortex tube. Here is one widely accepted explanation of the phenomenon:

Compressed air is supplied to the vortex tube and passes through nozzles that are tangent to an internal counterbore. These nozzles set the air in a vortex motion. This spinning stream of air turns 90° and passes down the hot tube in the form of a spinning shell, similar to a tornado. A valve at one end of the tube allows some of the warmed air to escape. What does not escape, heads back down the tube as a second vortex inside the low-pressure area of the larger vortex. This inner vortex loses heat and exhausts through the other end as cold air.

While one airstream moves up the tube and the other down it, both rotate in the same direction at the same angular velocity. That is, a particle in the inner stream completes one rotation in the same amount of time as a particle in the outer stream. However, because of the principle of conservation of angular momentum, the rotational speed of the smaller vortex might be expected to increase. (The conservation principle is demonstrated by spinning skaters who can slow or speed up their spin by extending or drawing in their arms.) But in the vortex tube, the speed of the inner vortex remains the same. Angular momentum has been lost from the inner vortex. The energy that is lost shows up as heat in the outer vortex. Thus the outer vortex becomes warm, and the inner vortex is cooled.

EXAIR Cooling Kits

EXAIR Cooling Kits include a vortex tube, all generators, cold muffler, fitting, tubing and clips to duct cold air, and filter separator.

Model #	Description
3908	Cooling Kit up to 550 Btu/hr. (139 Kcal/hr.), Small Size
3930	Cooling Kit up to 2,800 Btu/hr. (706 Kcal/hr.), Medium Size
3998	Cooling Kit up to 10,200 Btu/hr. (2,570 Kcal/hr.), Large Size

Vortex Tubes

Model #	Description
3202	Vortex Tube, 2 SCFM (57 SLPM), for max. refrigeration, 135 Btu/hr. (34 Kcal/hr.), Small Size
3204	Vortex Tube, 4 SCFM (113 SLPM), for max. refrigeration, 275 Btu/hr. (69 Kcal/hr.), Small Size
3208	Vortex Tube, 8 SCFM (227 SLPM), for max. refrigeration, 550 Btu/hr. (139 Kcal/hr.), Small Size
3210	Vortex Tube, 10 SCFM (283 SLPM), for max. refrigeration, 650 Btu/hr. (164 Kcal/hr.), Medium Size
3215	Vortex Tube, 15 SCFM (425 SLPM), for max. refrigeration, 1,000 Btu/hr. (252 Kcal/hr.), Medium Size
3225	Vortex Tube, 25 SCFM (708 SLPM), for max. refrigeration, 1,700 Btu/hr. (428 Kcal/hr.), Medium Size
3230	Vortex Tube, 30 SCFM (850 SLPM), for max. refrigeration, 2,000 Btu/hr. (504 Kcal/hr.), Medium Size
3240	Vortex Tube, 40 SCFM (1,133 SLPM), for max. refrigeration, 2,800 Btu/hr. (706 Kcal/hr.), Medium Size
3250	Vortex Tube, 50 SCFM (1,416 SLPM), for max. refrigeration, 3,400 Btu/hr. (857 Kcal/hr.), Large Size
3275	Vortex Tube, 75 SCFM (2,124 SLPM), for max. refrigeration, 5,100 Btu/hr. (1,285 Kcal/hr.), Large Size
3298	Vortex Tube, 100 SCFM (2,832 SLPM), for max. refrigeration, 6,800 Btu/hr. (1,714 Kcal/hr.), Large Size
3299	Vortex Tube, 150 SCFM (4,248 SLPM), for max. refrigeration, 10,200 Btu/hr. (2,570 Kcal/hr.), Large Size
3402	Vortex Tube, 2 SCFM (57 SLPM), for max. cold temperature, Small Size
3404	Vortex Tube, 4 SCFM (113 SLPM), for max. cold temperature, Small Size
3408	Vortex Tube, 8 SCFM (227 SLPM), for max. cold temperature, Small Size
3410	Vortex Tube, 10 SCFM (283 SLPM), for max. cold temperature, Medium Size
3415	Vortex Tube, 15 SCFM (425 SLPM), for max. cold temperature, Medium Size
3425	Vortex Tube, 25 SCFM (708 SLPM), for max. cold temperature, Medium Size
3430	Vortex Tube, 30 SCFM (850 SLPM), for max. cold temperature, Medium Size
3440	Vortex Tube, 40 SCFM (1,133 SLPM), for max. cold temperature, Medium Size
3450	Vortex Tube, 50 SCFM (1,416 SLPM), for max. cold temperature, Large Size
3475	Vortex Tube, 75 SCFM (2,124 SLPM), for max. cold temperature, Large Size
3498	Vortex Tube, 100 SCFM (2,832 SLPM), for max. cold temperature, Large Size
3499	Vortex Tube, 150 SCFM (4,248 SLPM), for max. cold temperature, Large Size

Vortex Tube Accessories and Components

Model #	Description
3905	Cold Muffler for 2 through 8 SCFM (57-227 SLPM) Vortex Tube, Small Size
3901	Cold Muffler for 10 through 40 SCFM (283-1,133 SLPM) Vortex Tube, Medium Size
3906	Cold Muffler for 50 through 150 SCFM (1,416-4,248 SLPM) Vortex Tube, Large Size
3903	Hot Muffler for 2 through 40 SCFM (57-1,133 SLPM) Vortex Tube, Small & Medium Size
3907	Hot Muffler for 50 through 150 SCFM (1,416-4,248 SLPM) Vortex Tube, Large Size
3909	Generator Kit for 2 through 8 SCFM (57-227 SLPM) Vortex Tube, Small Size
3902	Generator Kit for 10 through 40 SCFM (283-1,133 SLPM) Vortex Tube, Medium Size
3910	Generator Kit for 50 through 150 SCFM (1,416-4,248 SLPM) Vortex Tube, Large Size

Generator Kits ordered with a vortex tube include all generators for the specified tube. Permits setting the vortex tube for all capacities and styles.

Generator Only —Specify capacity (SCFM) and style ("R" for max. refrigeration, "C" for max. cold temperature).

Example:

15-R = 15 SCFM Generator for max. refrigeration

50-C = 50 SCFM Generator for max. cold temperature

Accessories

Model #	Description
9001	Automatic Drain Filter Separator, 3/8 NPT, 65 SCFM (1,841 SLPM)
9032	Automatic Drain Filter Separator, 1/2 NPT, 90 SCFM (2,549 SLPM)
9002	Automatic Drain Filter Separator, 3/4 NPT, 220 SCFM (6,230 SLPM)
9005	Oil Removal Filter, 3/8 NPT, 15-37 SCFM (425-1,048 SLPM)
9006	Oil Removal Filter, 3/4 NPT, 50-150 SCFM (1,416-4,248 SLPM)
9015	Valve and Thermostat Kit (120V, 50/60Hz), 1/4 NPT, 40 SCFM (1,133 SLPM)

Other solenoid valves and thermostats available. Contact factory.

Note: Flow ratings shown (SCFM) assume 100 PSIG (6.9 BAR) inlet pressure. At other pressures, flow is proportional to absolute inlet pressure.



Order EXAIR's EFC™ electronic flow control to minimize compressed air use. See page 4 for details.





Adjustable Spot Cooler



Adjustable Spot Cooler

Cold air to -30°F (-34°C) from your compressed air supply for spot cooling!



What Is The Adjustable Spot Cooler?

A low cost, reliable, maintenance free solution to a variety of industrial spot cooling problems. With the turn of a knob, you can select the temperature best suited to your application.

The Adjustable Spot Cooler provides a precise temperature setting from -30°F (-34°C) to room temperature.

The Adjustable Spot Cooler incorporates a vortex tube that converts an ordinary supply of compressed air into cold air.

- It can produce temperatures from -30° to +70°F (-34° to +21°C)
- Parts included for flow rates of 15, 25, and 30 SCFM (425, 708 and 850 SLPM). 25 SCFM (708 SLPM) generator is factory installed.
- It can produce refrigeration up to 2,000 Btu/hr. (504 Kcal/hr.)

A swivel magnetic base provides easy mounting and portability. Flexible tubing that holds its position directs the cold air. No moving parts or CFC's assures maintenance free operation.

Why The Adjustable Spot Cooler?

The Adjustable Spot Cooler is quiet (less than 75 dBA), easily set with a thermometer and holds the temperature setting. It's ideal for applications where mist or liquid cooling can not be used due to part contamination or cost. Tolerances, product finish and production rates can improve dramatically.

The Adjustable Spot Cooler is available with either a single point or dual point hose kit. The single point system (Model 3825) is recommended for cooling a small surface like solder joints, hot melts or drilled plastics. The dual point system (Model 3925) is recommended when heat is generated over a larger surface area.

Applications

- Adjusting thermostats
- Cooling solder
- Cooling machined plastics
- Setting hot melts
- Cooling welding horns
- Cooling molded plastics
- Electronic component cooling
- Cooling gas samples
- Cooling environmental chambers

Advantages

- No moving parts
- No electricity or chemicals
- Small, lightweight
- Low cost
- Maintenance free
- Instant cold air
- Quiet - less than 75 dBA
- Swivel magnetic base
- Interchangeable generators



PVC hose is cooled at the exit of an extruder so it can be coiled immediately.



The Adjustable Spot Cooler replaces flood coolant and eliminates hours of cleanup on a cast iron machining operation.

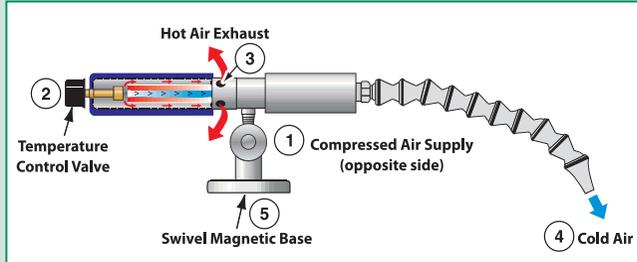


The Adjustable Spot Cooler maintains critical tolerances on machined plastic parts.

Vortex Tubes & Spot Cooling



How The Adjustable Spot Cooler Works



The Adjustable Spot Cooler incorporates a vortex tube to convert an ordinary supply of compressed air (1) into two low pressure streams, one hot and one cold. (For complete information on vortex tube operation, see page 139.) With the turn of a knob, the **temperature control valve** (2) allows some hot air to flow through a muffling sleeve and out the **hot air exhaust** (3). The opposite end provides a cold airstream (4) that is muffled and discharged through the flexible hose, which directs it to the point of use. The **swivel magnetic base** (5) provides easy mounting and portability.

Specifications

Pressure Supply		Air Consumption		Sound Level
PSIG	BAR	SCFM	SLPM	dBA
100	6.9	15	425	72
100	6.9	25*	708	73
100	6.9	30	850	74

* 25 SCFM (708 SLPM) generator is factory installed

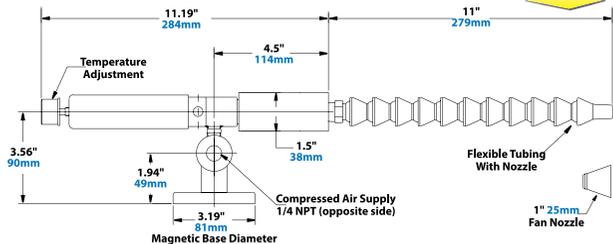


The Model 3825 Adjustable Spot Cooler can produce temperatures from -30° to +70°F (-34° to +21°C).



Electronic components stay cool during a soldering operation.

Dimensions



DOWNLOAD drawings at EXAIR.com

Adjusting the Spot Cooler

The Adjustable Spot Cooler System can produce a full range of airflows and temperatures as determined by the knob setting and a small internal part called a generator. The generators control the SCFM (SLPM) of air consumption and are easily interchangeable.

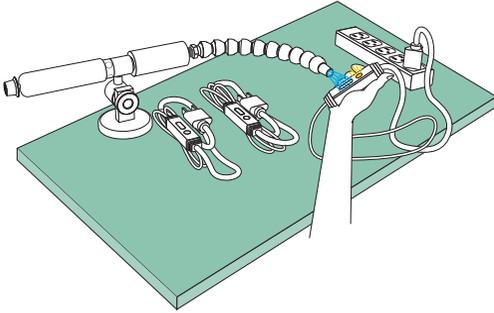
The Adjustable Spot Cooler has a 25 SCFM (708 SLPM) generator installed that produces up to 1,700 Btu/hr. (429 Kcal/hr.). If less cooling is desired, the 15 SCFM (425 SLPM) generator which delivers 1,000 Btu/hr. (252 Kcal/hr.) can be installed. If more cooling is needed, the 30 SCFM (850 SLPM) generator can be installed for up to 2,000 Btu/hr. (504 Kcal/hr.).

Controlling the Cold Air

The Adjustable Spot Cooler gives instant cold air when filtered compressed air is supplied to it. Cycling on and off is a good way to save air. For on and off control, use a Model 9012 Manual Shutoff Valve. To turn the Adjustable Spot Cooler on with the machine, the Model 9020 Solenoid Valve may be used and wired through the machine control switch. The EFC electronic flow control shown on page 4 can also be used.

Adjustable Spot Cooler

Testing Heat Tape Thermostats



The Problem: A manufacturer of electrical heat tapes had a problem testing thermostats for accuracy. The heat tape is supposed to switch on when the outdoor temperature dips below 40°F to prevent pipes from freezing or ice from building up on a roof's edge. The liquid-tight thermostat of every tape had to be dipped into a bowl of ice water (thermometer checked at 36°F (2°C)) to make

sure the indicator light came on and the tape got warm. Summertime heat caused the water to heat up so quickly that more time was spent regulating the water temperature than testing thermostats.

The Solution: The water bath was replaced with a **Model 3825 Adjustable Spot Cooler**. **Once set to their desired temperature of 36°F (2°C), it provided a stable temperature all day long without adjustment.** Drying each heat tape was no longer required and testing was over in seconds.

Comment: The Adjustable Spot Cooler paid for itself in no time as a result of the increased productivity. In this case, **the company used the included 15 SCFM (425 SLPM) generator which minimized the compressed air use, costing only 23 cents per hour of continuous use!** When testing thermostats, cooling machined plastics, setting hot melts or controlling tolerances, the Adjustable Spot Cooler is the best choice.

Adjustable Spot Cooler Systems



Model 3825 Adjustable Spot Cooler System

includes the Adjustable Spot Cooler, single point hose kit with cone and fan nozzle, swivel magnetic base, filter separator, 15 and 30 SCFM (425 and 850 SLPM) generators. (25 SCFM/708 SLPM generator installed.)



Model 3925 Adjustable Spot Cooler System

includes the Adjustable Spot Cooler, dual point hose kit with cone and fan nozzles, swivel magnetic base, filter separator, 15 and 30 SCFM (425 and 850 SLPM) generators. (25 SCFM/708 SLPM generator installed.)

(Adjustable Spot Cooler with dual point hose kit is recommended when heat is generated over a larger surface area.)

Accessories and Components

Model #	Description
5901	Single Point Hose Kit (Included with 3825)
5902	Dual Point Hose Kit (Included with 3925)
9001	Auto Drain Filter Separator, 3/8 NPT, 65 SCFM (1,841 SLPM) (Included with 3825 and 3925)
9005	Oil Removal Filter, 3/8 NPT, 15 -37 SCFM (425-1,048 SLPM)
9012	Manual Shutoff Valve, 1/4 NPT
9020	Solenoid Valve (120V, 50/60Hz), 1/4 NPT, 40 SCFM (1,133 SLPM)



Order EXAIR's EFC™ electronic flow control to minimize compressed air use. See page 4 for details.





Mini Cooler



Mini Cooler™

Cool small parts and tools with clean, cold air!

Prevent burning, melting or breakage!

What Is The Mini Cooler?

A proven way to reduce downtime and increase productivity on a variety of operations involving small parts where heat is a problem. EXAIR's Mini Cooler produces a stream of 20°F (-7°C) cold air to prevent heat build-up. **The Mini Cooler is particularly effective on high speed operations to prevent burning, melting and heat related breakage.** Operation is quiet (76 dBA) and there are no moving parts to wear out.



See page 2 for complete details.

Applications

- Small tool cooling
- Needle cooling
- Blade cooling
- Lens grinding

Advantages

- Low cost
- Increases production rates
- Improves tolerances
- Quiet, compact



The Model 3808 Mini Cooler System prevents premature tool wear on a slotting operation.

Mini Cooler

Model #	Description
3808	Mini Cooler System includes the Mini Cooler, swivel magnetic base, mini single point hose kit and manual drain filter

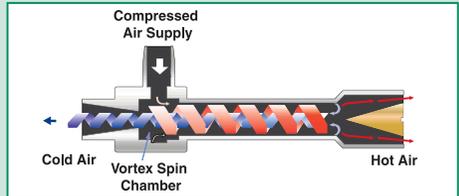


Mini Cooler Specifications

Air Consumption		Temperature Out		Sound @ 3' (914mm)	
SCFM	SLPM	°F	°C	dBA	INLET
8	227	20	-7	76	1/4 NPT

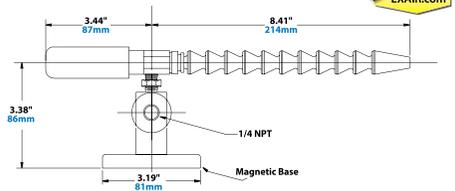
Supply air at 100 PSIG (6.9 BAR) & 70°F (21°C)

How The Mini Cooler Works



The Mini Cooler incorporates a vortex tube to convert a small amount of compressed air into two low pressure streams, one moving within the other in opposite directions (see page 139). The two airstreams exchange heat, producing cold air from one end of the tube and hot air from the other. A flexible hose directs the cold airstream at the surface to be cooled.

Dimensions



Vortex Tubes & Spot Cooling

Accessories

Model #	Description
5904	Mini Cooler Single Point Hose Kit (Included with 3808)
5905	Mini Cooler Dual Point Hose Kit
9003	Manual Drain Filter Separator, 1/4 NPT (Included with 3808)
9012	Manual Shutoff Valve, 1/4 NPT
9027	Oil Removal Filter, 1/4 NPT, 24 SCFM (680 SLPM)